

# Flow Switch HD1K



- High switching power
- Compact design

## **Characteristics**

Mechanical flow switch, for fluid or gaseous media, with spring-supported piston and magnetic triggering of a reed switch. Robust construction in brass or stainless steel.

## **Technical data**

Switch	reed switch		
Nominal width	DN 825		
Process connection	female thread G <sup>1</sup> / <sub>4</sub> G 1 (further process connections available on request)		
Switching range	0.180 l/min	f	
Pressure loss	0.41.6 bar at Q <sub>max.</sub>	for details see table "Ranges"	
Q <sub>max</sub> .	to 100 l/min	table Italiges	
Tolerance	±5 % of full scale valu	е	
Pressure resistance	PN 200 bar optionally PN 500 bar		
Media temperature	-20+120 °C with display Z -20+70 °C optionally -20+150 °C		
Ambient temperature	-20+70 °C		
Media	water, oil (gases and aggressive media available on request)		
Wiring	changeover No. 0.213	1 2 3	
	optionally changeover No. 0.282	3 1 2	
	optionally red or red / green diode in the DIN 43650-A plug		
Switching voltage	max. 250 V AC		
Switching current	max. 1.5 A		
Switching capacity	max. 50 VA		
Protection class	2 - Safety insulation		
Ingress protection	IP 65		

Electrical connection	plug DIN 43650-A / ISO 4400 Optionally for round plug connector M12x1, 4-pole		
Materials medium-contact	Brass construction: CW614N nickelled, CW614N, 1.4310, hard ferrite, NBR	Stainless steel construction: 1.4571, 1.4404, 1.4310, hard ferrite PTFE-coated, FKM	
Non-medium- contact materials	PA, CW614N, NBR		
Weight	see table "Dimensions and weights"		
Installation location	Standard: horizontal inwards flow from the left; other installation positions are possible; the installation position affects the switching point and range.		

## Ranges

For switching ranges, the details in the table correspond to horizontal inwards flow and decreasing flow rate; for display ranges they correspond to horizontal inwards flow and increasing flow rate.

## Standard type HD1K

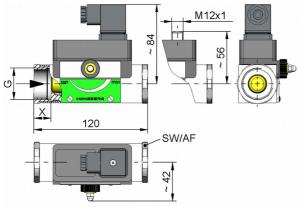
Switching ran- ge I/min H <sub>2</sub> O	Optionally Display range I/min H <sub>2</sub> O	<b>Q</b> <sub>max.</sub> recommended	Pressure loss bar at Q <sub>max.</sub> H <sub>2</sub> O
0.1 - 1.0	0.1 - 1.2	6	0.4
0.5 - 5.0	0.5 - 6.0	10	0.5
1.0 - 10.0	1.0 - 12.0	20	0.6
2.0 - 20.0	2.0 - 23.0	30	0.4
3.0 - 30.0	3.0 - 34.0	40	
4.0 - 40.0	4.0 - 45.0	60	0.8
6.0 - 60.0	6.0 - 65.0	80	1.4
20.0 - 80.0	20.0 - 85.0	100	1.6

Special ranges are available.



## **Dimensions and weights**

	G	Types	SW	X	<b>Weight</b> kg
Brass	G 1/4	HD.K-008GM	40	15	1.4
	G 3/8	HD.K-010GM			
	G 1/2	HD.K-015GM			1.3
	G 3/4	HD.K-020GM		18	
	G 1	HD.K-025GM			1.2
Stainless	G 1/4	HD.K-008GK	41	15	1.3
steel	G 3/8	HD.K-010GK			
	G <sup>1</sup> / <sub>2</sub>	HD.K-015GK			
	G 3/4	HD.K-020GK		18	1.2
	G 1	HD.K-025GK			1.1



#### additional weights for options

additional switching head 0.10 kg Display O / Z 0.10 kg Display O1 / Z1 0.05 kg

# Handling and operation

#### Note

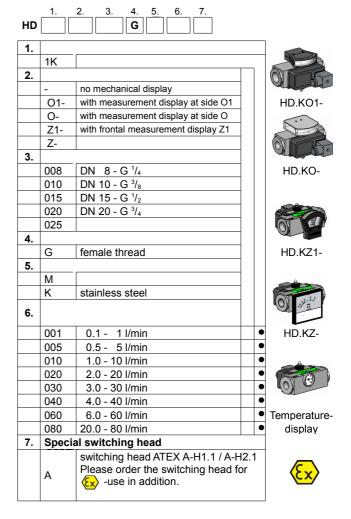
- Include straight calming section of 5 x DN in inlet and outlet
- If the media are dirty, install a filter (use magnetic filter for ferritic components).
- It must be ensured that the values given for voltage, current, and power are not exceeded.
- When switch on, a load must be connected in series.
- The electrical details apply to ohmic loads. Capacitive, inductive and lamp loads must be operated using a protective circuit.

# **Adjustment**

If it is necessary to set the switching value, the switching head can be adjusted by adjustment of a pinion. When the switching value is reached, the switching unit is fixed in place by a fastening bolt (SW 8).



# Ordering code



# **Options**

- Signal lamp red or red / green in the plug DIN 43650-A
- Rhodium contact (250 VAC, 0,5 A, 30 VA)
- Temperature resistant up to 150 °C
- Reinforced piston (only if made of brass) •
- Additional switching head
- Connection for round plug connector M12x1
- High pressure model PN 500 (only if made of brass)
- Adjustment scale with markings in I/min
- Temperature monitoring
- Damping for gas monitoring (only for standard version)
- Switching values for oil or gas •
- Special values
- Temperature display 0..120 °C
- Switching head made of metal

## Ordering information

- Specify direction of flow, medium, and switching range.
- For viscous media specify viscosity, temperature, and medium (e.g. ISO VG 68) (enquire about switching range).
- For gases, state pressure (relative or absolute), temperature and medium (e.g. air) (request switching range).

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