## Flow Switch <br> HD1K



- High switching power
- Compact design


## Characteristics

Mechanical flow switch, for fluid or gaseous media, with spring-supported piston and magnetic triggering of a reed switch. Robust construction in brass or stainless steel.

## Technical data

| Switch | reed switch |
| :---: | :---: |
| Nominal width | DN 8.. 25 |
| Process connection | female thread G $1 / 4$.. G 1 <br> (further process connections available on request) |
| Switching range | 0.1..80 $1 / \mathrm{min}$ for details see |
| Pressure loss | 0.4.1.6 bar at $\mathrm{Q}_{\text {max. }}$ 俍 table "Ranges" |
| $\mathbf{Q}_{\text {max }}$. | to $100 \mathrm{l} / \mathrm{min}$ 隹 |
| Tolerance | $\pm 5$ \% of full scale value |
| Pressure resistance | PN 200 bar optionally PN 500 bar |
| Media temperature | $\begin{aligned} & -20 . .+120^{\circ} \mathrm{C} \text { with display } \mathrm{Z}-20 . .+70^{\circ} \mathrm{C} \\ & \text { optionally }-20 . .+150^{\circ} \mathrm{C} \\ & \hline \end{aligned}$ |
| Ambient temperature | $-20 . .+70{ }^{\circ} \mathrm{C}$ |
| Media | water, oil (gases and aggressive media available on request) |
| Wiring | changeover <br> No. 0.213 <br> optionally <br> changeover <br> No. 0.282 <br> optionally red or red / green diode in the DIN 43650-A plug |
| Switching voltage | max. 250 V AC |
| Switching current | max. 1.5 A |
| Switching capacity | max. 50 VA |
| Protection class | 2 - Safety insulation |
| Ingress protection | IP 65 |


| Electrical <br> connection | plug DIN 43650-A / ISO 4400 <br> Optionally for round plug connector M12x1, <br> 4-pole |  |
| :--- | :--- | :--- |
| Materials <br> medium-contact | Brass construction: <br> CW614N nickelled, <br> CW614N, 1.4310, <br> hard ferrite, NBR | Stainless steel <br> construction: 1.4571, <br> $1.4404, ~ 1.4310, ~ h a r d ~$ <br> ferrite PTFE-coated, <br> FKM |
| Non-medium- <br> contact materials | PA, CW614N, NBR |  |
| Weight | see table "Dimensions and weights" |  |
| Installation <br> location | Standard: horizontal inwards flow from the <br> left; other installation positions are possible; <br> the installation position affects the switching <br> point and range. |  |

## Ranges

For switching ranges, the details in the table correspond to horizontal inwards flow and decreasing flow rate; for display ranges they correspond to horizontal inwards flow and increasing flow rate.

## Standard type HD1K

| Switching ran- <br> ge <br> I/min $\mathrm{H}_{2} \mathrm{O}$ | Optionally <br> Display range <br> I/min $\mathrm{H}_{2} \mathrm{O}$ | $\mathbf{Q}_{\text {max. }}$ <br> recommended | Pressure <br> Ioss <br> bar at $\mathrm{Q}_{\text {max. }}$ <br> $\mathrm{H}_{2} \mathrm{O}$ |
| :---: | :---: | :---: | :---: |
| $0.1-1.0$ | $0.1-1.2$ | 6 | 0.4 |
| $0.5-5.0$ | $0.5-6.0$ | 10 | 0.5 |
| $1.0-10.0$ | $1.0-12.0$ | 20 | 0.6 |
| $2.0-20.0$ | $2.0-23.0$ | 30 | 0.4 |
| $3.0-30.0$ | $3.0-34.0$ | 40 |  |
| $4.0-40.0$ | $4.0-45.0$ | 60 | 0.8 |
| $6.0-60.0$ | $6.0-65.0$ | 80 | 1.4 |
| $20.0-80.0$ | $20.0-85.0$ | 100 | 1.6 |

Special ranges are available.

Dimensions and weights

|  | G | Types | SW | X | Weight kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Brass | G $1 / 4$ | HD.K-008GM | 40 | 15 | 1.4 |
|  | G ${ }^{1 / 8}$ | HD.K-010GM |  |  |  |
|  | G $1 / 2$ | HD.K-015GM |  |  | 1.3 |
|  | G ${ }^{3} / 4$ | HD.K-020GM |  | 18 |  |
|  | G 1 | HD.K-025GM |  |  | 1.2 |
| Stainless | G $1 / 4$ | HD.K-008GK | 41 | 15 | 1.3 |
| steel | G ${ }^{3} / 8$ | HD.K-010GK |  |  |  |
|  | G $1 / 2$ | HD.K-015GK |  |  |  |
|  | G ${ }^{3} / 4$ | HD.K-020GK |  | 18 | 1.2 |
|  | G 1 | HD.K-025GK |  |  | 1.1 |


additional weights for options
additional switching head 0.10 kg Display O / Z 0.10 kg
Display O1 / Z1
0.05 kg

## Handling and operation

## Note

- Include straight calming section of $5 \times$ DN in inlet and outlet
- If the media are dirty, install a filter (use magnetic filter for ferritic components).
- It must be ensured that the values given for voltage, current, and power are not exceeded.
- When switch on, a load must be connected in series.
- The electrical details apply to ohmic loads. Capacitive, inductive and lamp loads must be operated using a protective circuit.


## Adjustment

If it is necessary to set the switching value, the switching head can be adjusted by adjustment of a pinion. When the switching value is reached, the switching unit is fixed in place by a fastening bolt (SW 8).

Ordering code



## Options

- Signal lamp red or red / green in the plug DIN 43650-A
- Rhodium contact (250 VAC, 0,5 A, 30 VA )
- Temperature resistant up to $150^{\circ} \mathrm{C}$
- Reinforced piston (only if made of brass)
- Additional switching head
- Connection for round plug connector M12x1
- High pressure model PN 500 (only if made of brass)
- Adjustment scale with markings in I/min
- Temperature monitoring
- Damping for gas monitoring (only for standard version)
- Switching values for oil or gas
- Special values
- Temperature display $0 . .120^{\circ} \mathrm{C}$
- Switching head made of metal


## Ordering information

- Specify direction of flow, medium, and switching range.
- For viscous media specify viscosity, temperature, and medium (e.g. ISO VG 68) (enquire about switching range).
- For gases, state pressure (relative or absolute), temperature and medium (e.g. air) (request switching range).

