## Flow Switch FW1-...GM <br> 

- Economical design
- High switching power
- Insensitive to dirt


## Characteristics

Mechanical flow switch, for fluid media, with spring-supported piston and magnetic triggering of a reed switch. Robust construction in brass and POM.

## Technical data

| Switch | reed switch |
| :---: | :---: |
| Nominal width | DN 8.25 |
| Process connection | female thread G $1 / 4$.. G 1 (further process connections available on request) |
| Switching range | $1 . .11 \mathrm{l} / \mathrm{min}$ for details |
| Pressure loss | 0.2..0.8 bar at $\mathrm{Q}_{\max .} \quad$ for details see |
| $\mathbf{Q}_{\text {max. }}$ | to $30 \mathrm{l} / \mathrm{min}$ |
| Tolerance | $\pm 10 \%$ of full scale value |
| Pressure resistance | PN 100 bar optionally up to PN 800 bar |
| Media temperature | $-20 . .+90^{\circ} \mathrm{C}$ |
| Ambient temperature | $-20 . .+70^{\circ} \mathrm{C}$ |
| Media | water (oils and aggressive media available on request) |
| Wiring |  |
| Switching voltage | max. 230 V AC |
| Switching current | max. 0.5 A |
| Switching capacity | max. 50 VA |
| Protection class | 2 - safety insulation |
| Ingress protection | IP 67 |
| Electrical connection | for round plug connector M12x1, 4-pole |
| Materials medium-contact | CW614N nickelled, CW614N, POM, 1.4310, hard ferrite |
| Non-mediumcontact materials | PC, 1.4301, 1.4305 |
| Weight | see table "Dimensions and weights" |
| Installation location | Standard: horizontal inwards flow; other installation positions are possible; the installation position affects the switching point and range. |

## Ranges

Details in the table correspond to horizontal inwards flow with decreasing flow rate.

| G | DN | Switching range I/min $\mathrm{H}_{2} \mathrm{O}$ | $\mathbf{Q}_{\text {max. }}$ recommended | Pressure loss bar at $\mathrm{Q}_{\text {max. }} \mathrm{H}_{2} \mathrm{O}$ |
| :---: | :---: | :---: | :---: | :---: |
| G $1 / 4$ | DN 8 | 1-6 | 8 | 0.2 |
| G ${ }^{3 / 8}$ | DN 10 |  | 10 | 0.3 |
| G $1 / 2$ | DN 15 |  | 20 | 0.8 |
| G $3 / 4$ | DN 20 | 1-11 | 30 | 0.2 |
| G 1 | DN 25 |  |  |  |

Special ranges are available.

## Dimensions and weights

| G | Types | L | H | B | X | Weight kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| G $1 / 4$ | FW1-008GM | 89 | 30 | 25 | 18 | 0.35 |
| G $3 / 8$ | FW1-010GM |  |  |  |  |  |
| G $1 / 2$ | FW1-015GM | 85 |  |  | 12 | 0.30 |
| G ${ }^{3 / 4}$ | FW1-020GM | 100 | 36 | 36 | 18 | 0.75 |
| G 1 | FW1-025GM |  | 38 | 40 |  | 0.85 |

FW1-008..010GM


FW1-015GM


FW1-020..025GM


## Handling and Operation

## Note

- Include straight calming section of $5 \times$ DN in inlet and outlet
- Include a filter if the media are dirty (use magnetic filter for ferritic components)
- It must be ensured that the values given for voltage, current, and power are not exceeded.
- When switch on, a load must be connected in series.
- The electrical details apply to ohmic loads. Capacitive, inductive and lamp loads must be operated using a protective circuit.


## Adjustment

Loosen screw slightly, push the switching head into the desired position, and then retighten the screw.


## Ordering code



| 1. | Nominal width |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 008 | DN 8-G $1 / 4$ |  |  |  |  |  |
|  | 010 | DN $10-\mathrm{G}^{3} / 8$ |  |  |  |  |  |
|  | 015 | DN 15-G $1 / 2$ |  |  |  |  |  |
|  | 020 | DN 20-G ${ }^{3 / 4}$ |  |  |  |  |  |
|  | 025 | DN 25-G 1 |  |  |  |  |  |
| 2. | Process connection |  |  |  |  |  |  |
|  | G | female thread |  |  |  |  |  |
| 3. | Connection material |  |  |  |  |  |  |
|  | M | brass |  |  |  |  |  |
| 4. | Switching range $\mathrm{H}_{2} \mathrm{O}$ for horizontal inwards flow |  |  |  |  |  |  |
|  | 006 | 1-6I/min |  |  | $\bullet$ | - |  |
|  | 011 | 1-11 $1 / \mathrm{min}$ | $\bullet$ | $\bullet$ |  |  |  |

## Options

- Switching value for oil
- Special values
- Cable outlet 3 m
- Pressure stages PS 500 and PS 800 for DN 15


## Ordering information

- Specify direction of flow, medium, and switching range.
- For oils. State viscosity, temperature and designation (e.g. ISO VG 68) (enquire about switching range)

