

#### **REA40 and REA60 Electric Actuator Standard Features**

#### **General Features**

- Specifically designed for ball valve, butterfly valve and dampers control.
- · Small, light and compact design, with high torqu output, different control options
- · Corrosion resistant polyester painted body
- Various output torque value from 40 Nm to 60 Nm
- Water and dust insulation with O-ring structure IP67
- ISO5211 standard and easy mounting
- · Hand control unit
- Standard 4 pieces limit switches
- Space heater with thermostat far preventing overheat (On REA60 models)
- Valve position indicators
- Long lasting

### **Optional Features**

- Proportional card PCU is suitable for REA60 models.
- 220 V AC/ 110 V AC: Suitable for all REA actuator series.
- 24 V DC/ 24 V AC: Suitable for REA 40, 60, 80, 150, 200, 300 series.
- Working Rate: S2: % 100 max. 30 min.; S4: % 70 1600 hour
- Thanks to its battery, system can be controlled like a spring return: Suitable for REA 80, 150, 200, 300 series.
- Working Rate: S4 %70 max. 30 min. 1600 start/hour
- Smart type control unit SICU (semi integral control unit), ICU (intelligent dijital control unit): REA 150 and upper series
- IP68 Staying under water (10 m) 72 hour

### **On-Off and Proportional Electric Actuator**

Body : Aluminium injection, electrostatic polyester coated

Torque Output Value : 40 Nm ... 60 Nm

Body Enclosure : Weatherproof, IP67, Inside the body there is a heater

(2watt) against moisture.

**Handle Control Unit** : It is under the actuator body and makes opening/closing.

Supply Voltage : 220 V AC, (on request 110 V AC, 24 V DC)

**Open Close Time** : 12 .. 14 sn (50 .. 60Hz, 90' turn)

**Motor**: Reversible motor, it can rotate in two directions.

Limit Switches : 2x Open/Close SPDT, Max 250VAC 3A

Auxiliary Limit Switches : 2x Open/Close SPDT, Max 250VAC 3A

**Environment Temperature** : -20  $^{\circ}$ C ... 70  $^{\circ}$ C

**Cable Connection Entrance**: 2 pieces PG 13,5 coupling **Valve Connection Flange**: ISO5211 standard F03/F05/F07

Optional : Proportional control unit 4-20 mA, 2-10 VDC, 1-5 VDC

input-output signals, output signal on



REA 40



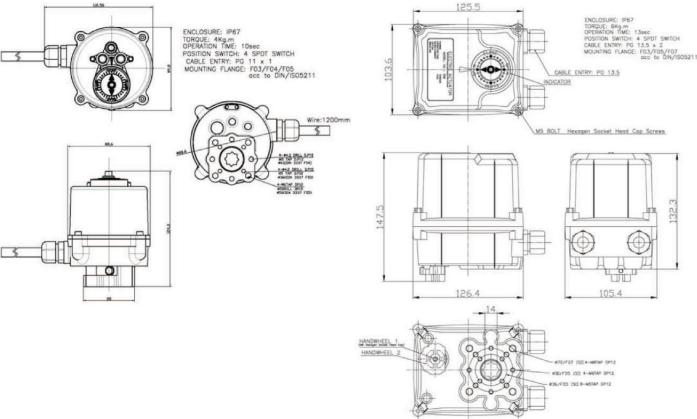


On-Off Elektrik Aktüatör

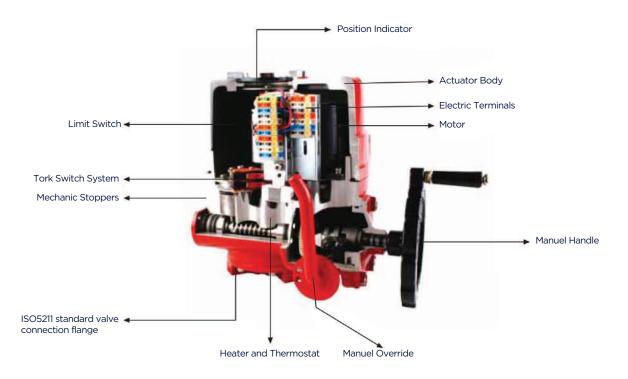




# REA 40 REA 460



### REA80 ... REA3000 Serie





### **REA80 and REA3000 Electric Actuator Standard Feature:**

Body : Aluminium injection, electrostatik polyester dyed

Torque Output Value :80 Nm ... 3000 Nm

**Body Enclosure**: Weatherproof, IP67, NEMA4, and NEMA6,

There is a heater (10 watt) against humidity inside the

body. Optional IP68

**Handle Control Unit** : Delatching mechanism located outside the body,

(locking gear lever, gearbox)

Working Voltage : 220V AC, (on request 110 V AC and 380V,

440V AC 3 phase)

Open Close Time : 13 ... 112 sec varies by model (50 .. 60Hz, 900 turn)

Motor : Reversible motor, it can rotate in two directions.

Limit Switches : 2x Open/Close SPDT, Max 250VAC 10A

Auxiliary Limit Switches : 2x Open/Close SPDT, Max 250VAC 10A

Torque Switch : 2x Open/Close SPDT, Max 250VAC 10A

: All for opening and closing (Except REA.80).

**Local Indicator**: It is under the glass housing on the actuator. Standard.

**Mechanic Stopper**: Two pieces

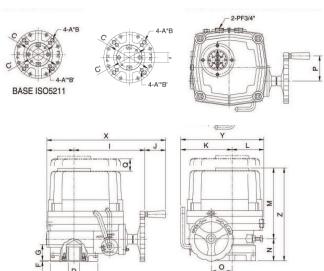
**Ambient Humidity**: %90 RH Max. (non- condensing)

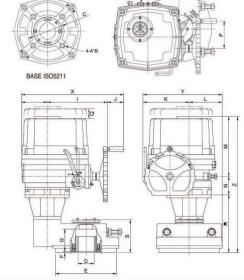
**Ambient Temperature** : -20 °C ... 70 °C

**Cable Connection Entrance**: 2 pieces PG 13,5 coupling **Valve Connection Flange**: ISO5211 standard F07... F16



On-Off and Proportional Electric Actuator is provided by adding Proportional card PCU.





Model	Basel ISO5211	Α	D	sq	Е	F	G	н	ı	J	к	L	М	N	0	Р	R	s	х	Y	z
	øс	В																			
REA 80	F07	M8	20	14	88	3	32	50	157	51	100	70	182	53	40	60	-	-	258	170	235
	Ø70	12																			
REA 150	F07/F10	M8/M10	22	17	125	3	42	73	200	65	142	87	200	68	54	78	-	-	338	229	268
	Ø70/Ø102	12/15																			
REA200	F07/F10	M8/M10	22	22	125	3	42	73	200	65	142	87	200	68	54	78	-	-	338	229	268
	Ø70/Ø102	12/15																			
REA 300	F10/F12	M10/M12	35	27	148	3	49	82	221	65	65 160	99	221	69	65	78	-	-	368	259	290
	Ø102/Ø125	15/18								65											
REA 600	F10/F12	M12/M12	35	27	148	3	49	82	221	65	160	99	235	69	65	78	_		368	259	304
REA 600	Ø102/Ø125	15/18	33	21	140	3	49	02	221	65	160	99	233	69	65	/0	_	-	300	259	304
REA 800	F12/F14	M12/M16	45	36	178	3	57	103	242	65	186	111	256	74	78	110			410	297	330
KLA 600	Ø125/Ø140	18/24	43	30	170	J	37	103	242	03	100	1111	230	74	70	110	_	_	410	237	330
REA 1200	F12/F14	M12/M16	45	-	178	3	57	103	242	65	186	111	256	74	78	110	-	-	410	297	330
	Ø125/Ø140	18/24																			
REA 2000	F14/F16	M16/M20	65	-	245	5	245	103	242	65	186	133	256	74	78	110	233	133	410	319	583
	Ø140/Ø165	24/30																			
REA 3000	F14/F16	M16/M20	65	-	245	5	90	103	242	65	186	133	256	74	78	110	233	133	410	319	563
	Ø140/Ø165	24/30									186										



#### Battery Operated Electric Actuator Standard Features (REA B Serie)

- Battery operated electric actuators developed for applications requiring safety.
- · Act as spring return actuator.
- In an emergency or power failure situation, valve can be operated 5 times on-off.
- For REA 80 ... REA 3000 serie

Body :Aluminium injection, electrostatic polyester dyed

Torque Output Value :80 Nm ... 3000 Nm

**Enclosure** :Weatherproof, IP67, NEMA4, ve NEMA6 There is a heater

(10 watt) against humidity inside the body

Handle Control Unit :Delatching mechanism located on the actuator,

(kilitlemeli vites kollu, dişli kutulu)

Working Voltage :220V AC, (on request 110 V AC and 380V, 440V AC 3 phase)

Open Close Time : 13 ... 112 sec varies by model (50 .. 60Hz, 900 turn)

Motor : Reversible motor, it can rotate in two directions.

Limit Switch : 2 pieces.T.K.Ç.Y limit switches, 250V AC, 16A

(on request 2 pieces additional switch)

Torque Switch : All for open and close (Except REA 80).

Local Indicator : It is under the glass housing on the actuator. Standard.

Mechanic Stopper : Two pieces

**Ambient Humidity**: %90 RH Max.(non- condensing)

Ambient Temperature : -20 °C ... 70 °C

Cable Connection Entrance: 2 pieces PG 13,5 coupling

### Local Control Unit Electric Actuator (LCU-B Serie)

- · Applied REA 150 ... REA 3000 series.
- 110 V AC/ 220 V AC monophase application
- 220 V AC/ 460 V AC three-phase application
- Phase protection and indication against incorrect connection
- Operating light, power control, error, open closed position signals are monitored on the LCU-B panel on the actuator and this information can be transmitted to the control unit with a cable.

**Body** : Aluminium, injection, electrostatic polyester dyed. **Enclosure** : Weatherproof, IP67, NEMA4, and NEMA6. There is a

heater (10 watt) against humidity inside the body.

Handle Control Unit: Delatching mechanism located on the actuator,

(locking gear lever, gearbox)

Working Voltage : 220 V AC, (on request 11 0 V AC and 380 V, 440 V AC 3 phase)

Open Close Time : 13 ... 112 sec varies by model (50 .. 60Hz, 900 turn)

Motor : Reversible motor, it can rotate in two directions.

Limit Switch : 2 pieces.T.K.C.Y limit switched, 250V AC, 16A

(on request 2 pieces. additional switch)

**Torque Switch** : All for open and close

#### Lineer Elektrik Aktüatörler (Glob vanalar için)

Body : Aluminium injection, electrostatic polyester dyed
Enclosure : Weatherproof, IP67, NEMA4, and NEMA6. There is a
heater (10 watt) against humidity inside the body.

Hand Control Unit : Delatching mechanism located on the actuator,

(locking gear lever, gearbox)

Working Voltage : 220V AC, (on request 11 0 V AC ve 380V, 440V AC 3 phase

Model	Shaft Speed (mm/sec)	Power Value	Max. Stork (mm)
LEA 50	0.44/0.53	5 KN	60
LEA 70	0.44/0.53	7 KN	60
LEA 100	0.69/0.82	10 KN	70
LEA 120	0.69/0.82	12 KN	70
LEA 150	0.69/0.82	15 KN	80
LEA 180	0.69/0.83	18 KN	100
LEA 200	0.69/0.83	20 KN	100
LEA 250	0.69/0.83	25 KN	100







#### Dijital Local Control Unit (LCU-C Serie)

- For REA 150 ... REA 3000 serie
- 220 V AC / 460 V AC three-phase application
- · Light, compact and integrated design
- The cable entry terminal can be moved outside the actuator.
- Resistant to water, vibration and temperature.
- RS485 communication connection feature
- Automatic phase distributor feature

 Operating panel, power control, error, open and closed position signals are displayed on the panel and this information is transmitted to the control unit via a cable and transmitted to the computer via RS485 connection feature.

**Body** : Aluminium injection, electrostatic polyester dyed

**Enclosure**: Weatherproof, IP67, NEMA4, ve NEMA6, There is a heater

(10 watt) against humidity inside the body.

**Hand Control Unit**: Delatching mechanism located on the actuator,

(locking gear lever, gearbox)

Working Voltage : 220V AC, (istek üzere 110 V AC ve 380V, 440V AC 3 phase)

**Open Close Time** : 12 ... 37 sec (50 .. 60Hz, 900 phase)

Motor : Reversible motor, it can rotate in two directions.
Limit Switch : 2 pieces.T.K.Ç.Y limit switches, 250V AC, 10A

(On request 2 pieces additional switch)

Tork Switch : All for open and close (Except REA.80)



#### **Electric Actuator Features**

**Control** : On-off (optional; proportional)

Working Voltage : 220 V AC, 50Hz (optionel 110 V AC, 24 V DC)

Open Close Time : 13/14 sn
Output Torque Value : 40 Nm, 60 Nm

Enclosure : IP67

Ambient Temperature : -20 °C ... 70 °C

Optional : Local control unit can be added, potentiometer can be added,

position transmitter can be added, proportional unit can be added.

#### **Ball Valve Features**

**Body** : Full bore, AISI 316 stainless steel, three pieces

Ways : Two-way / three-way is installed in any position and gives

flow passage in two directions.

O-ring : Ball is PTFE and neck o-ring is (two pieces) PTFE
Pressure : It is designed for low pressure and high pressure.

Working Temperature : -20  $^{\circ}$ C ... 180  $^{\circ}$ C

Working Pressure : PN 40 bar (1/2" .. 11/4"), 16 bar (11/2" ... 3")

Test : All valves are tested at 20 bar for 48 hours.

Special Request : Two-piece ball valve available on request.

### S9190 Serie (Electric motorized Zone valve, (2/2 way, 3/2 way)

**Application Area**: Heating, cooling, Water treatment systems,

 Size
 :1/2", 3/4", 1", 11/2"

 Body
 : Stainless Steel

 Way
 :2 way, 3 way

**Temperature** : -20 °C ... 80 °C water, hot water

Working Voltage : 24 V DC and AC, 220V AC on request 5V, 12V, 110V AC/DC

**Open Close Time** : 5 -7 sec.











